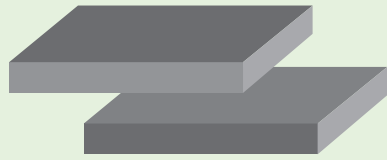
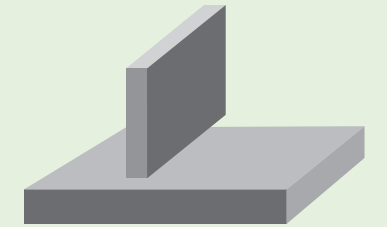
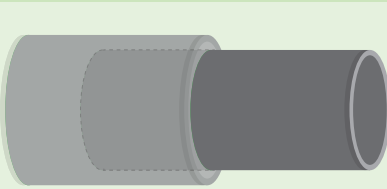
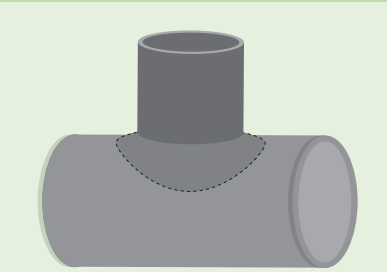
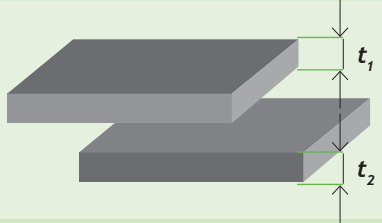
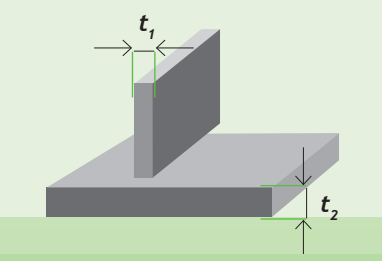
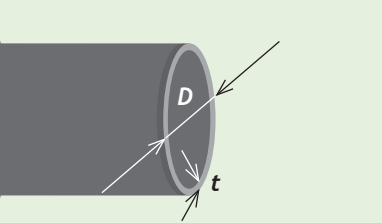
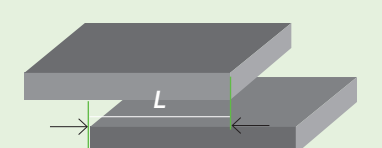
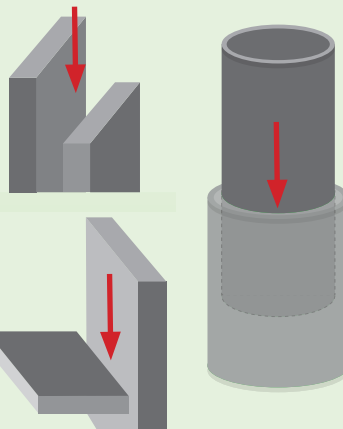
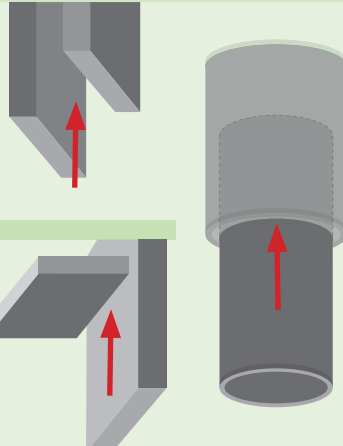
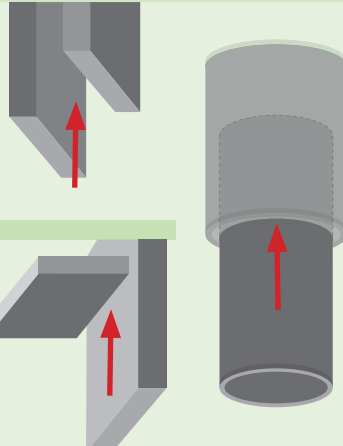
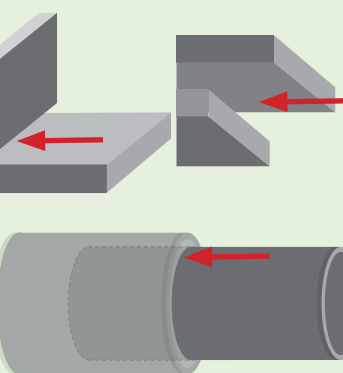
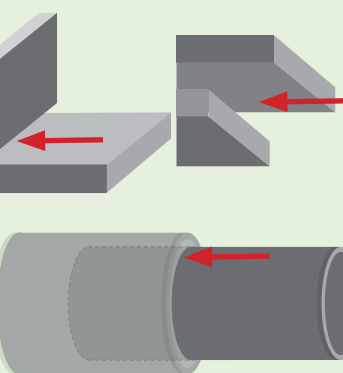
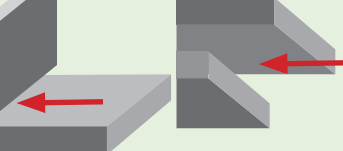
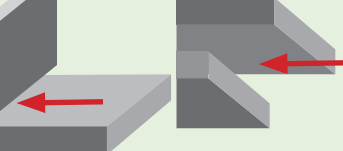
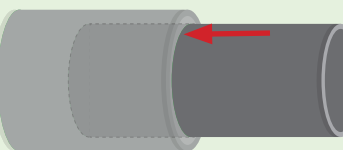
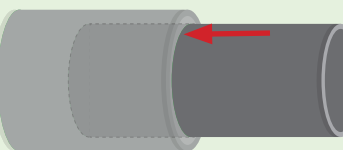
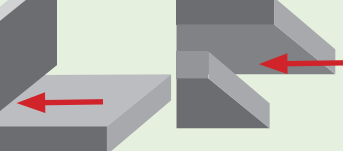
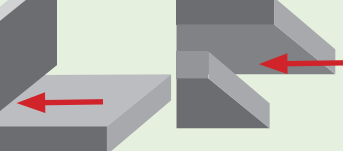
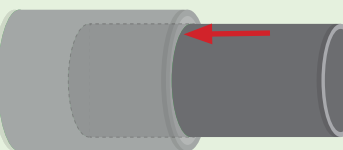
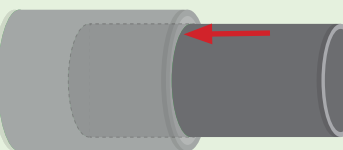
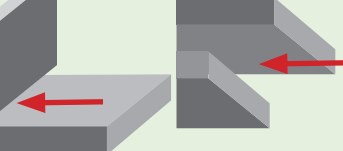
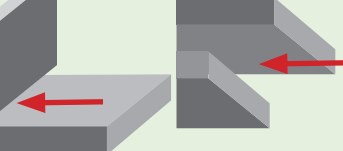
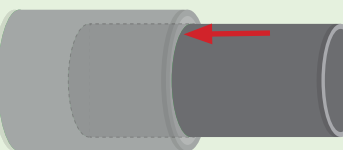
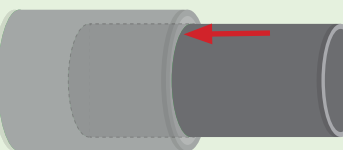
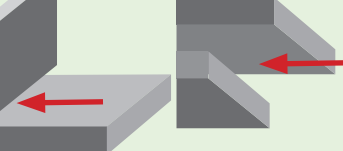
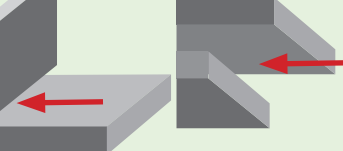
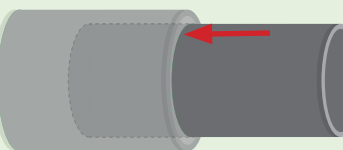
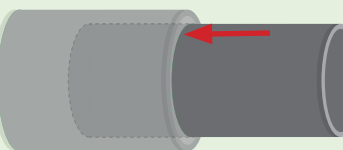
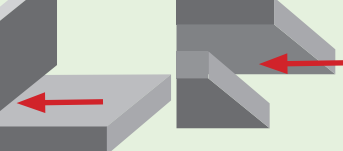
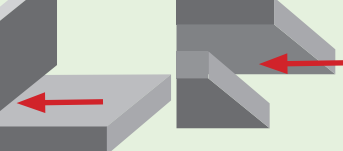
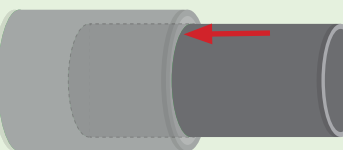
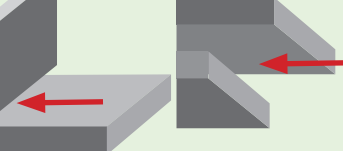
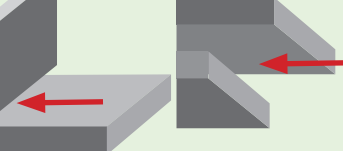
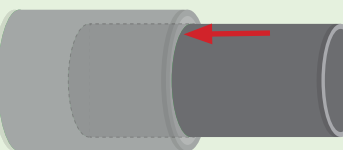
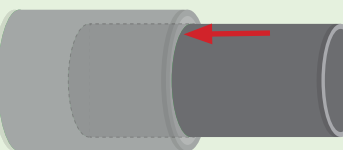
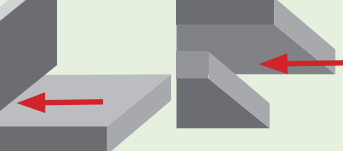
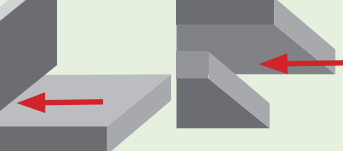
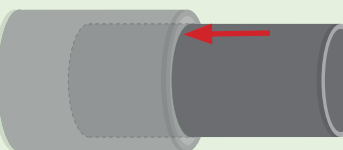
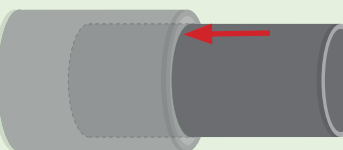
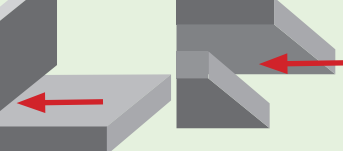
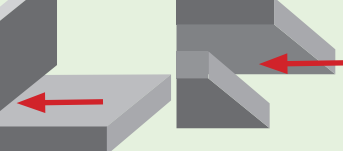
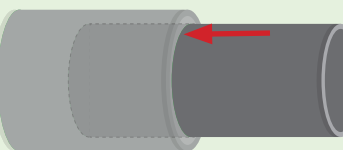
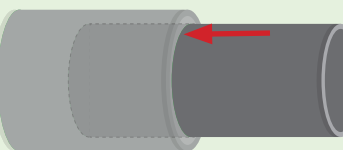
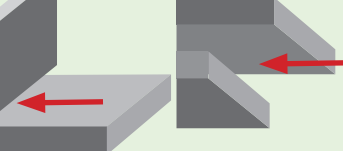
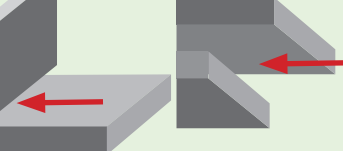
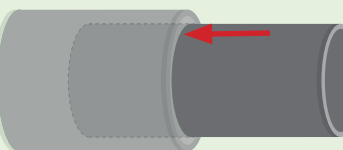
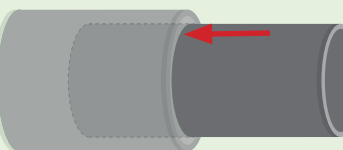
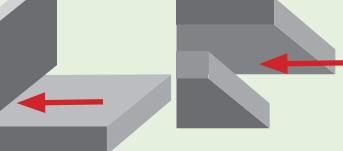
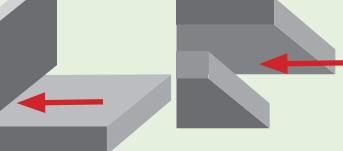
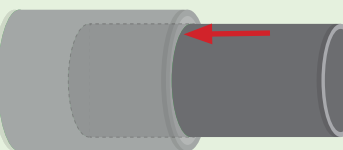
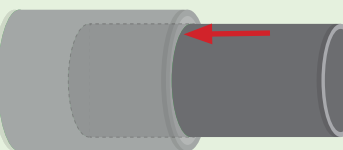
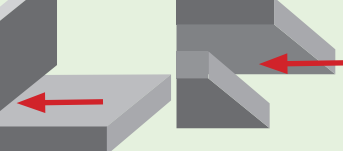
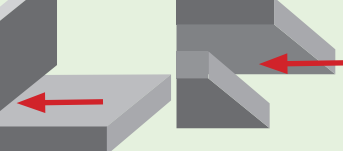
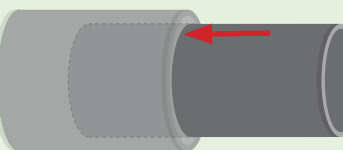
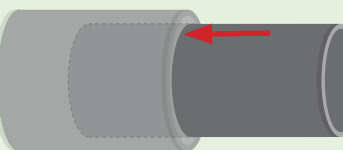
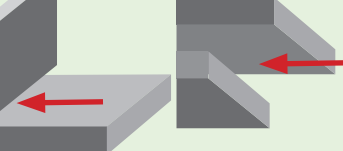
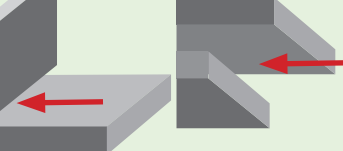
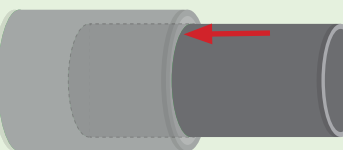
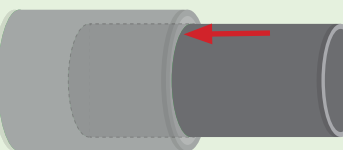
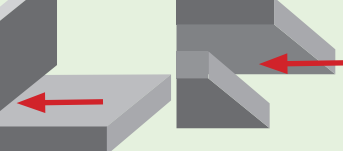
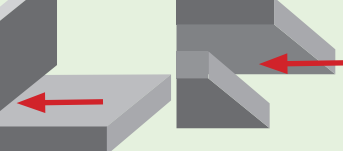
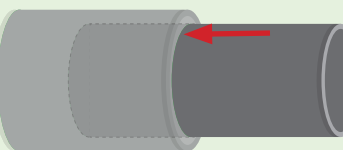
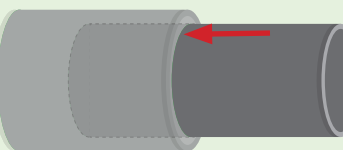
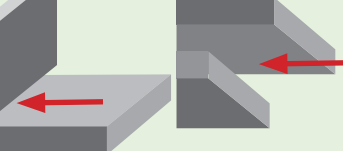
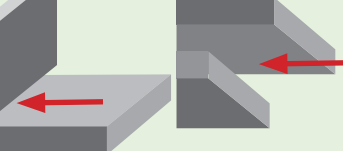
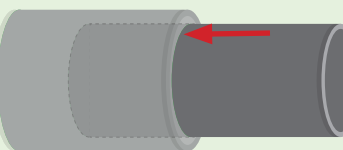
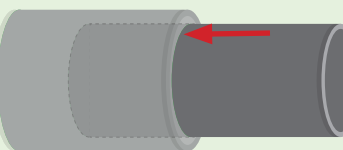
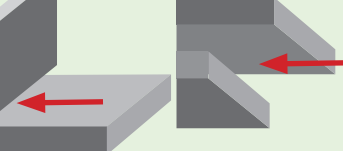
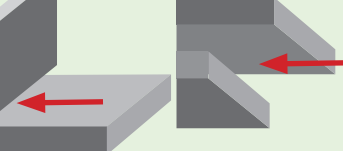
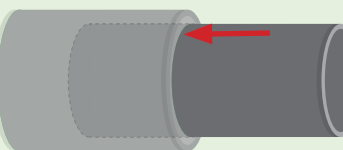
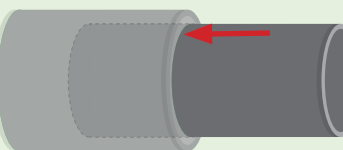
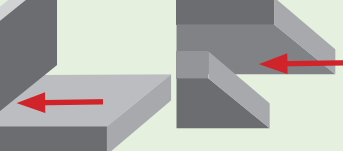
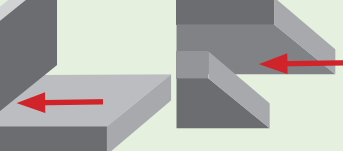
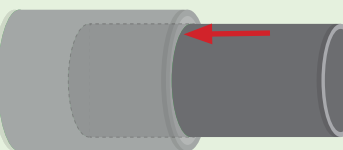
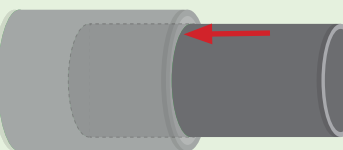
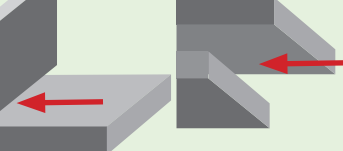
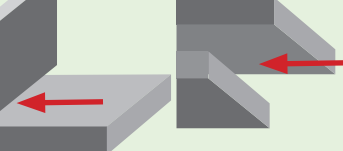
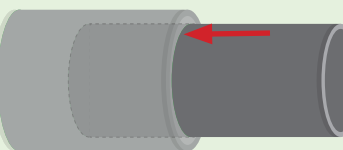
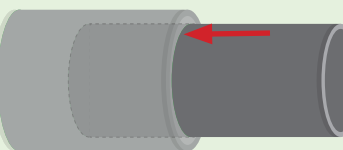
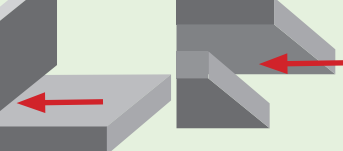
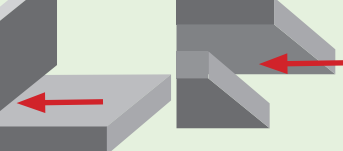
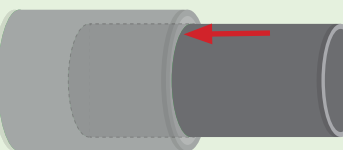
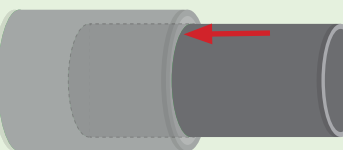
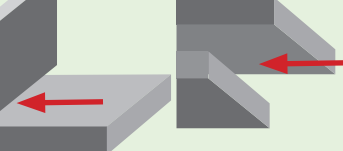
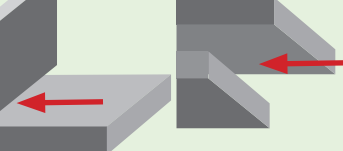
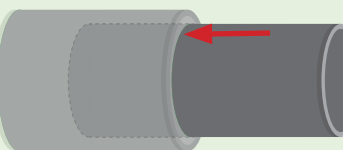
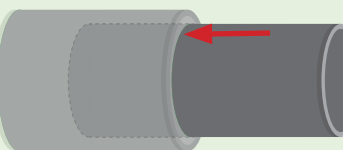
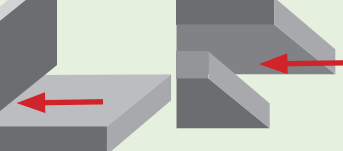
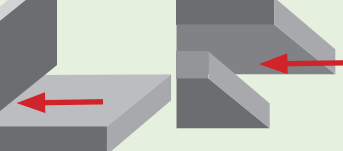
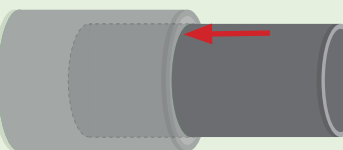
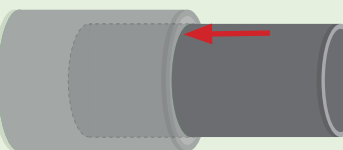
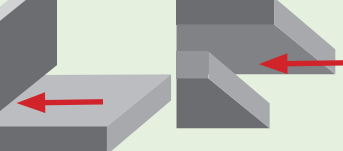
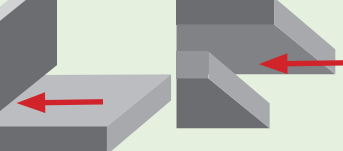
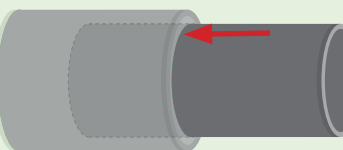
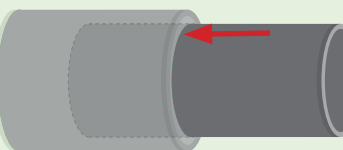
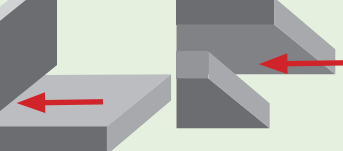
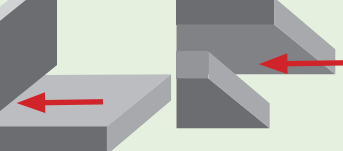
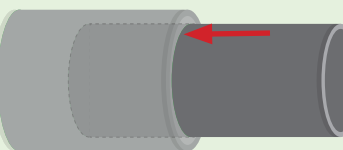
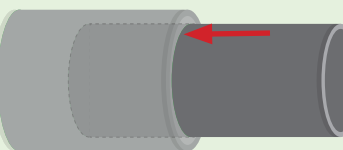
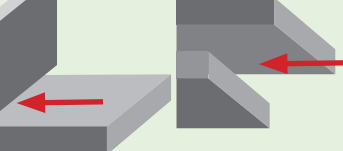
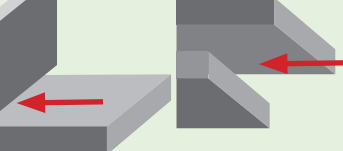
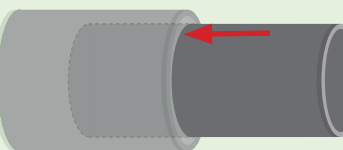
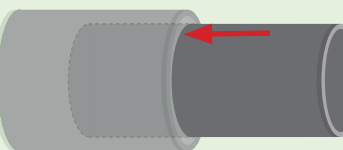
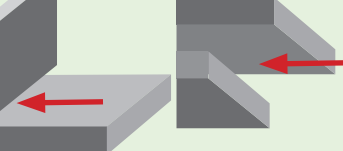
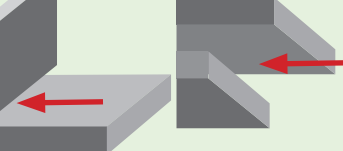
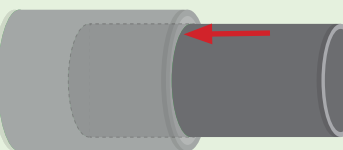
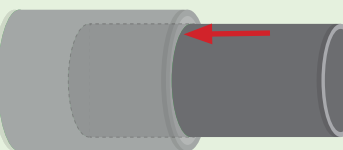
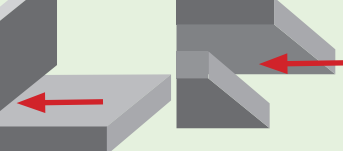
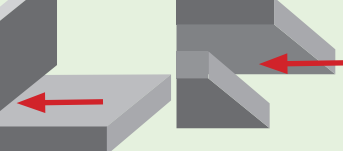
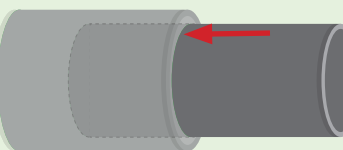
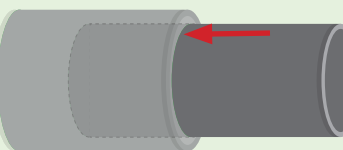
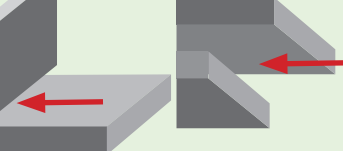
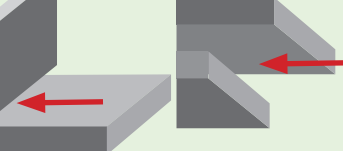
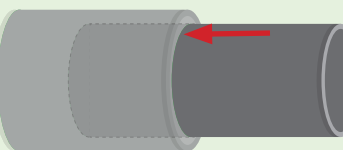
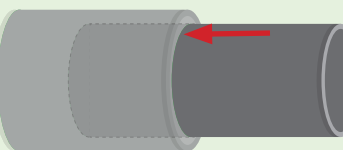
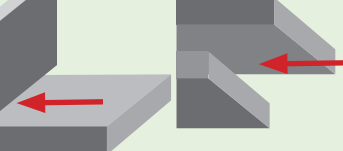
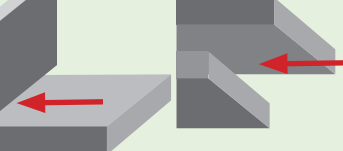
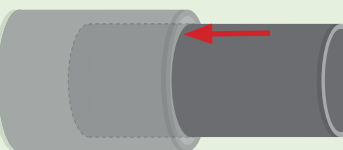
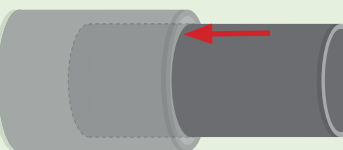
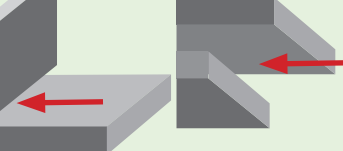
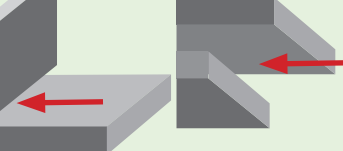
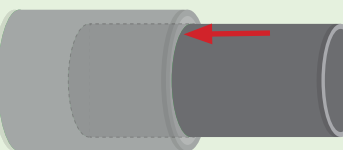
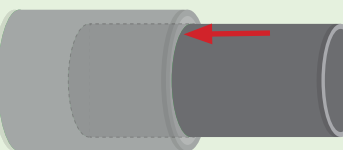
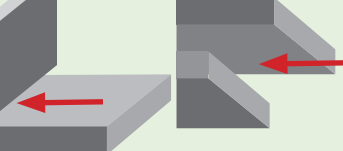
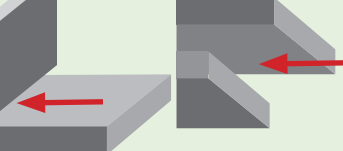
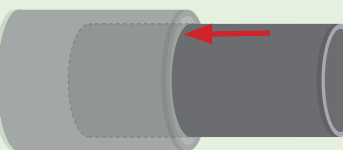
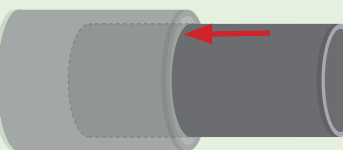
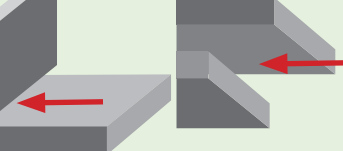
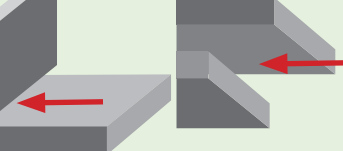
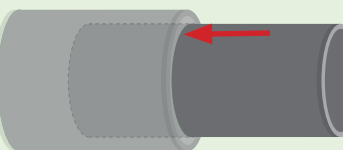
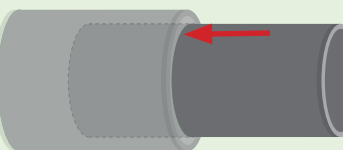
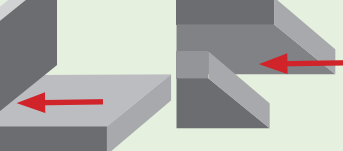
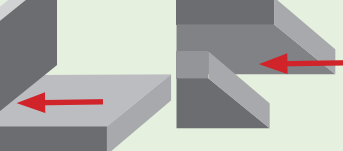
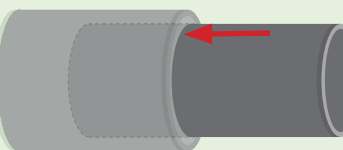
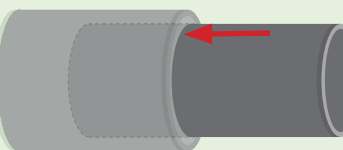
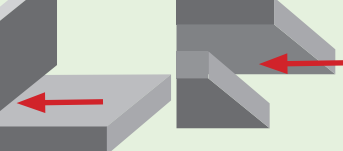
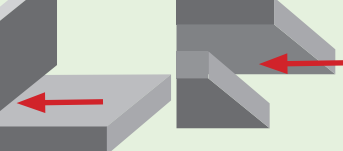
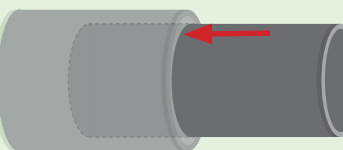
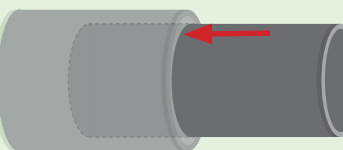
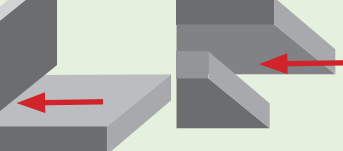
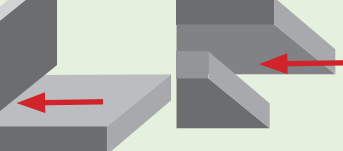
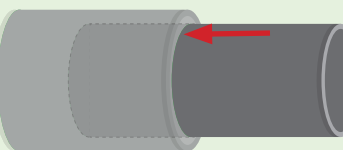
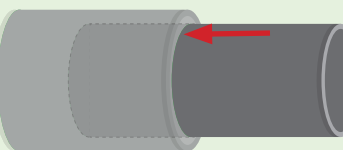
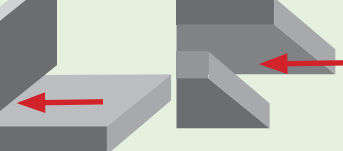
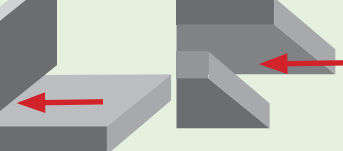
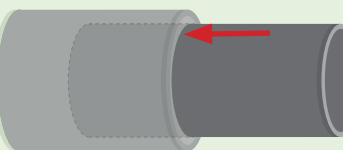
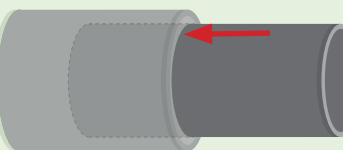
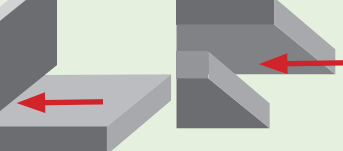
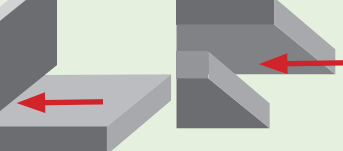
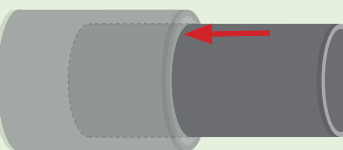
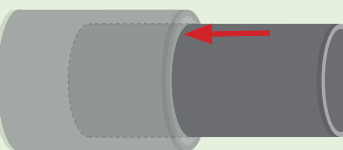
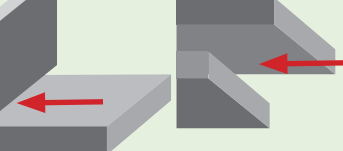
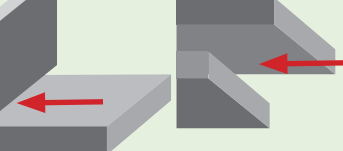
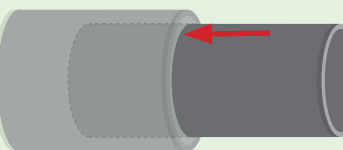
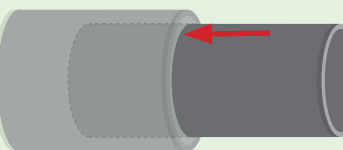
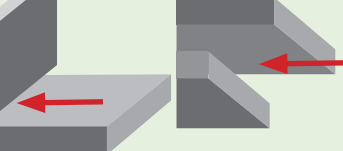
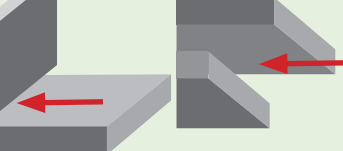
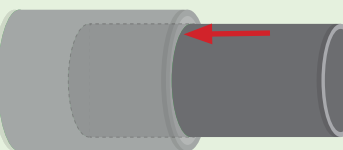
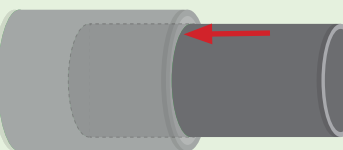
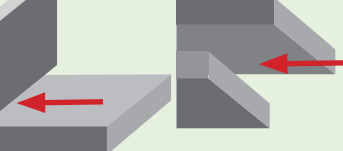
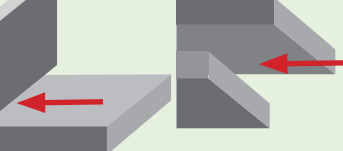
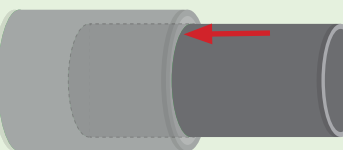
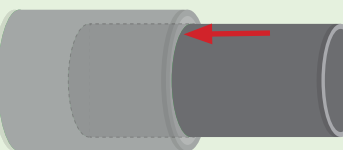
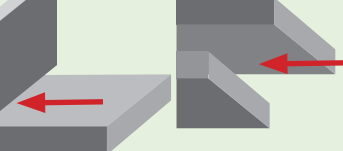
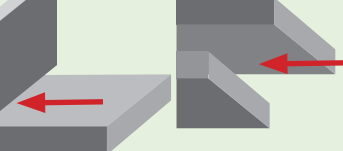
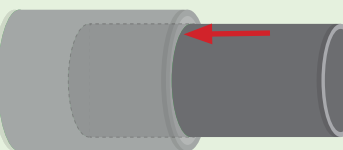
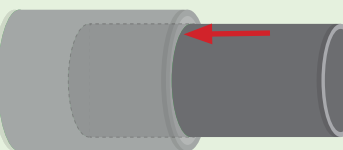
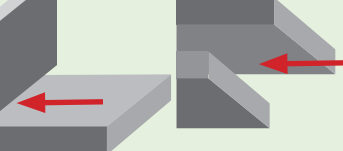
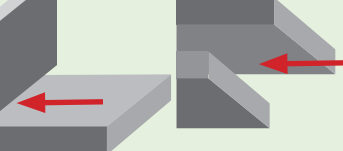
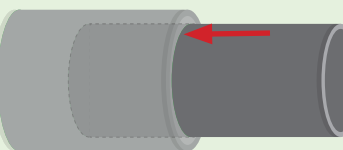
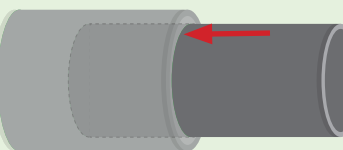
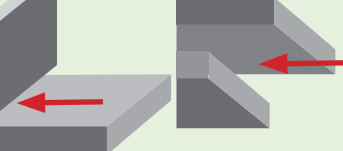
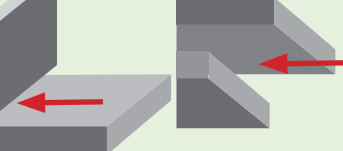
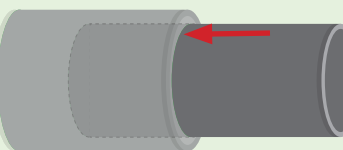
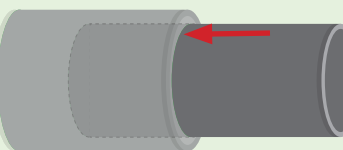
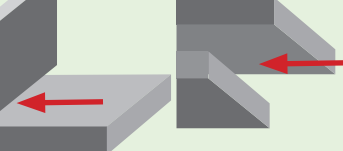
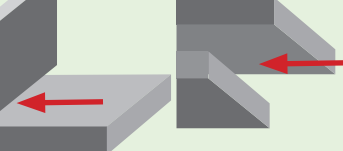
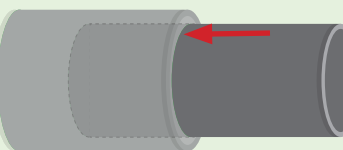
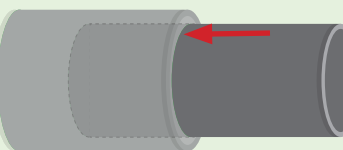
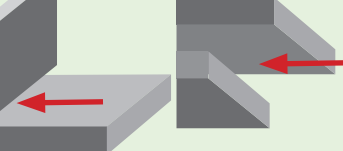
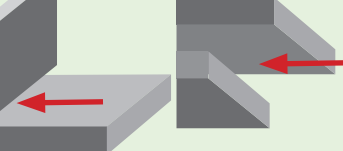
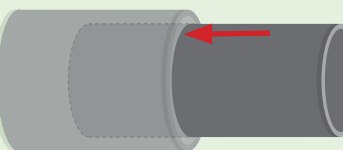
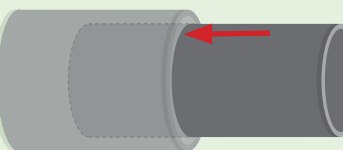
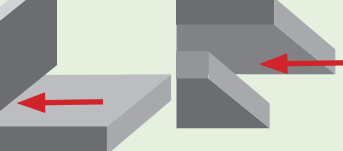
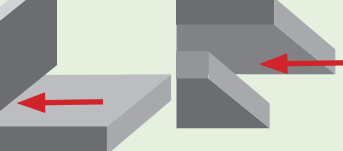
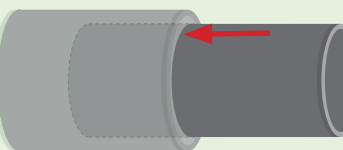
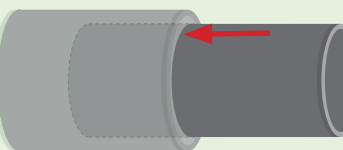
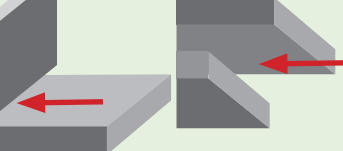
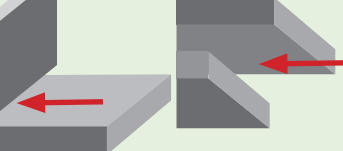
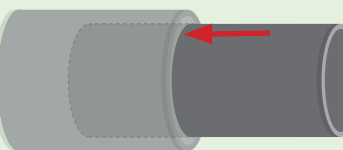
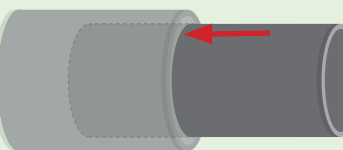
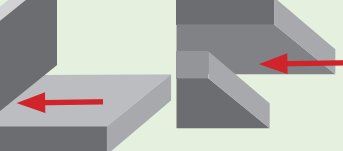
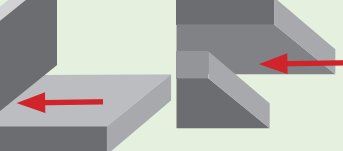
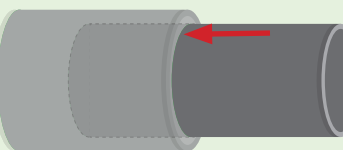
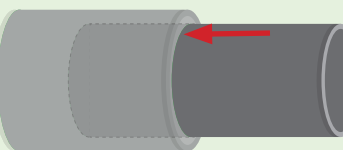
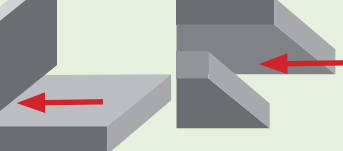
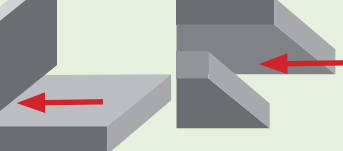
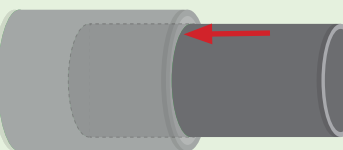
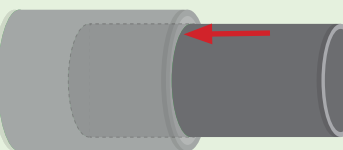
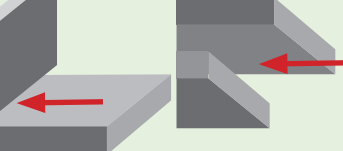
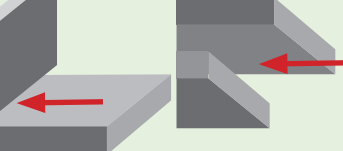
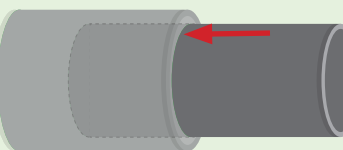
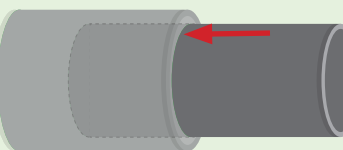
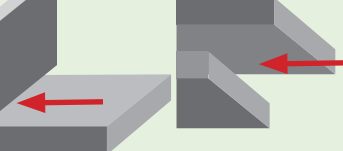
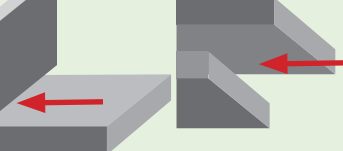
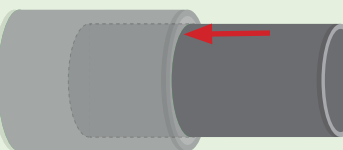
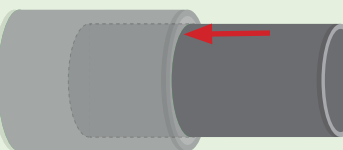
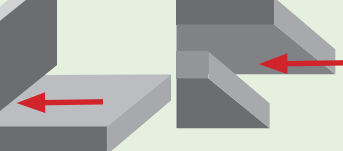
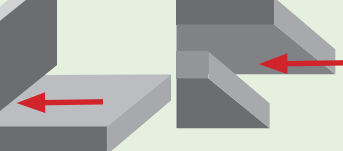
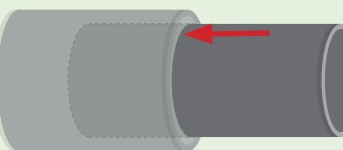
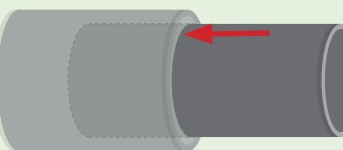
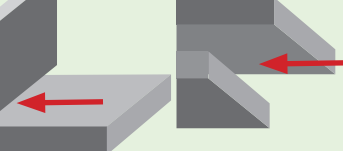
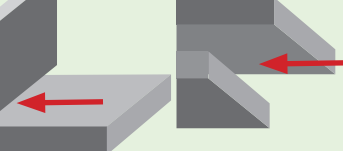
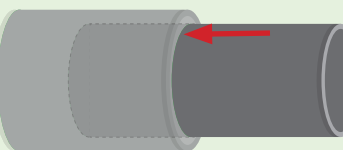
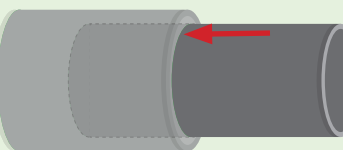
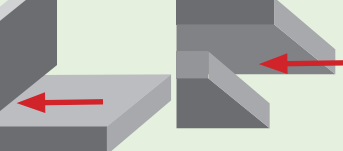
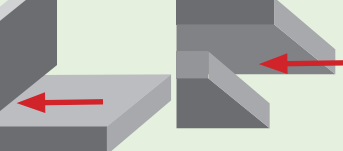
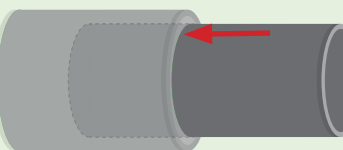
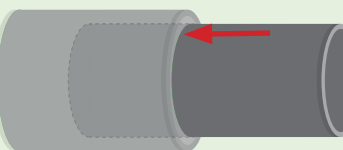
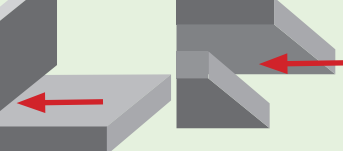
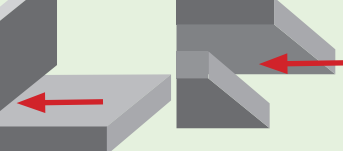
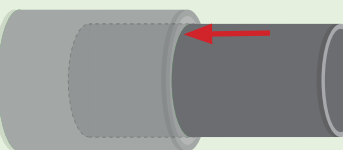
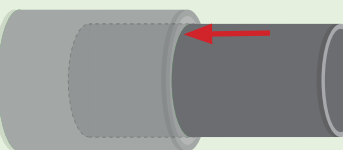
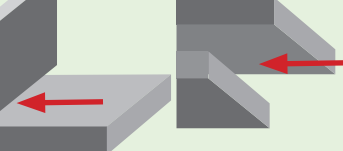
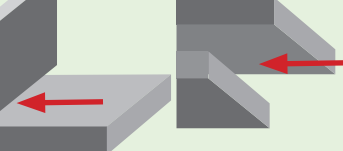
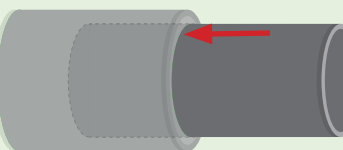
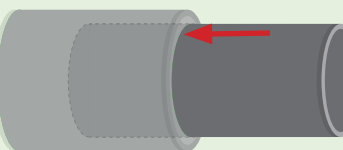
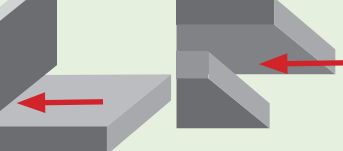
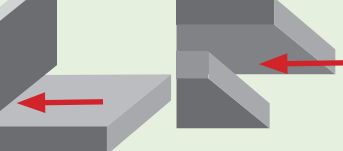
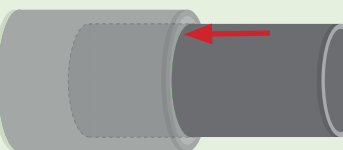
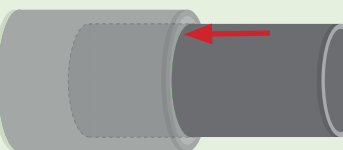
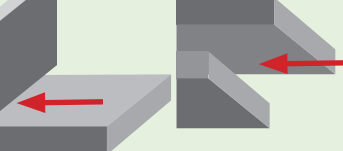
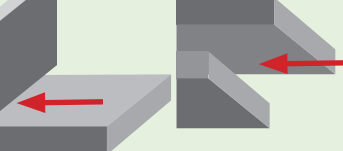
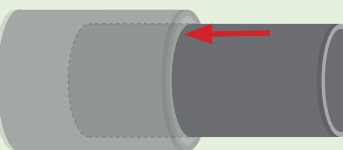
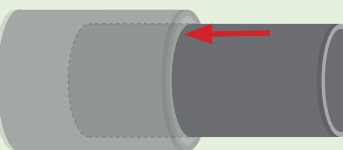
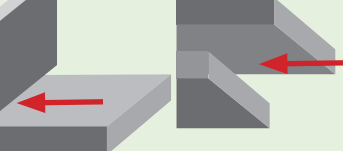
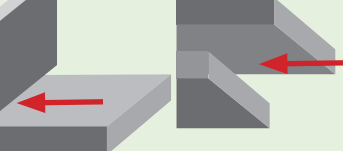
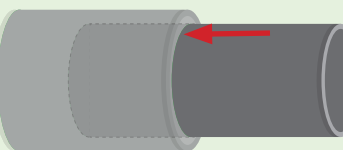
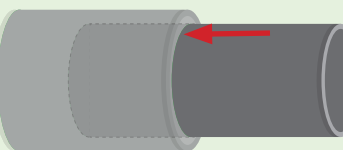
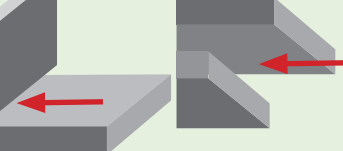
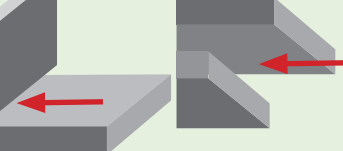
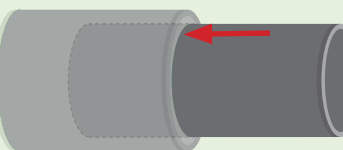
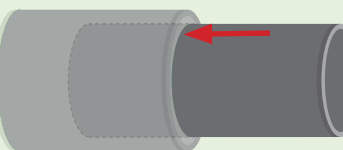
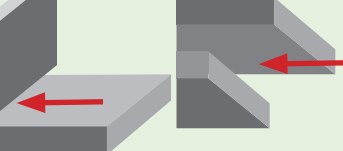
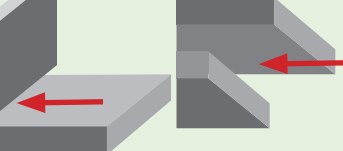
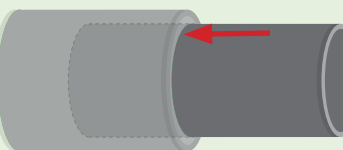
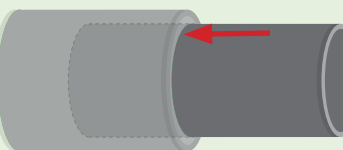
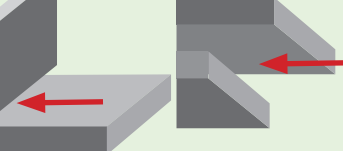
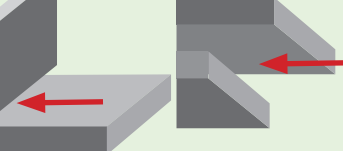
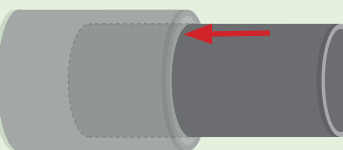
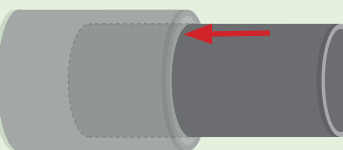
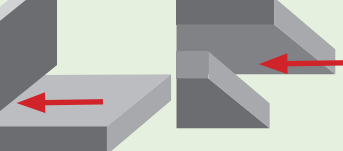
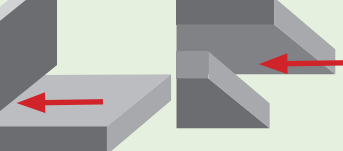
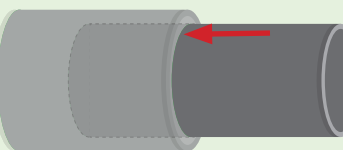
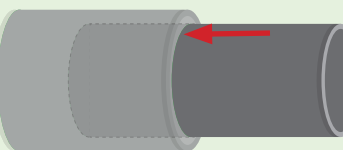
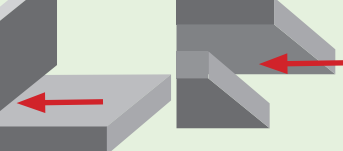
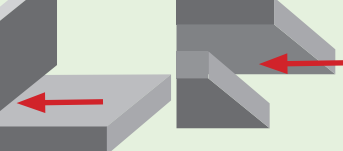
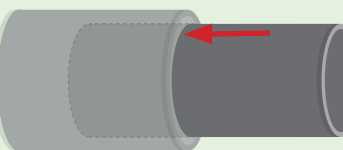
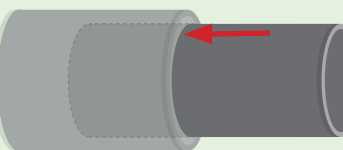
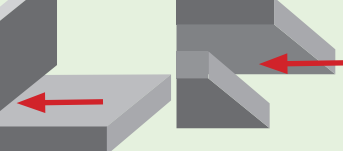
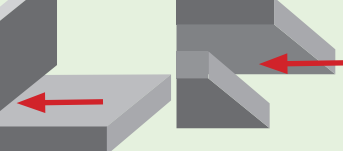
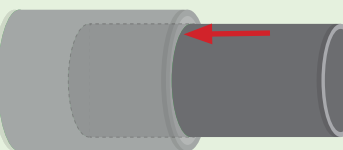
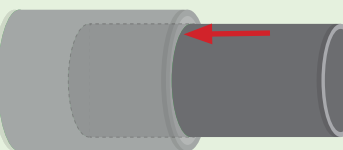
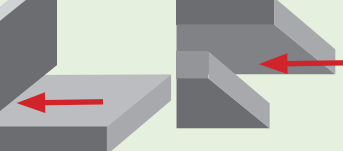
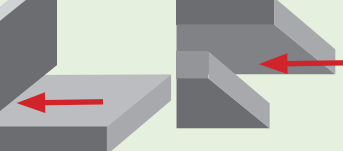
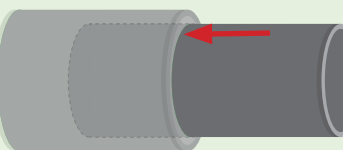
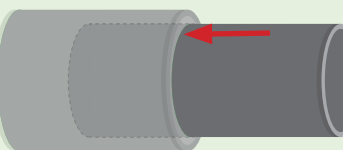
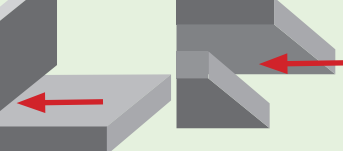
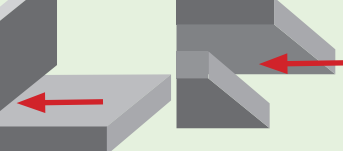
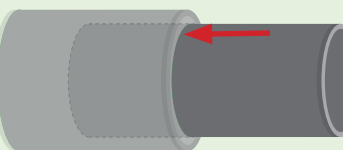
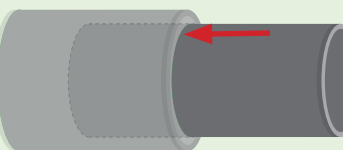
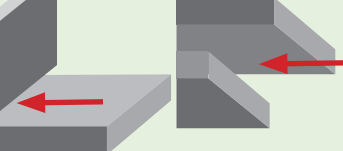
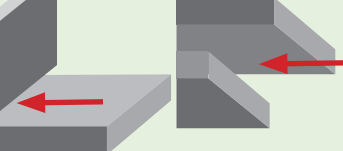
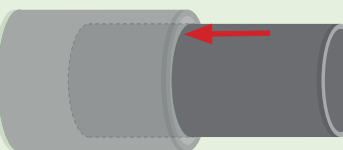
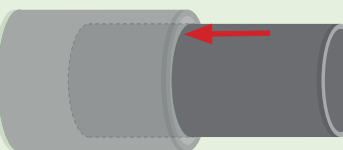
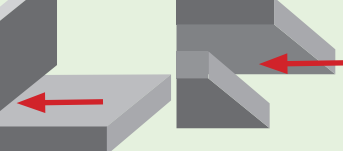
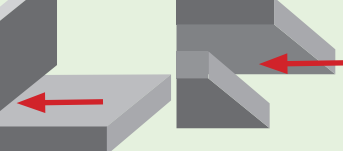
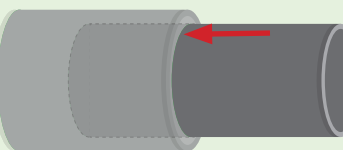
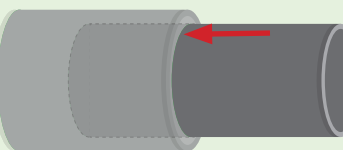
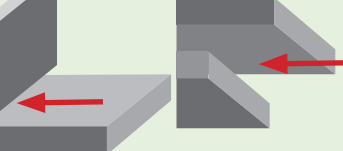
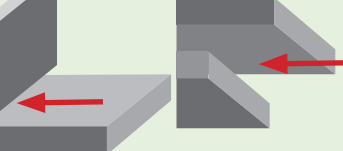
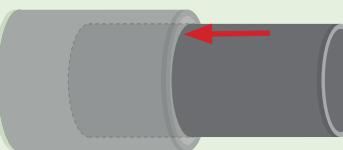
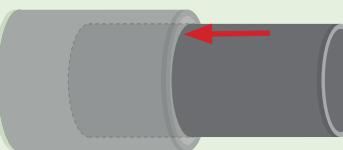
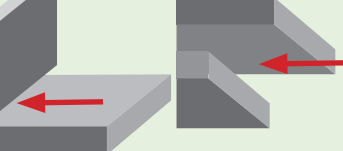
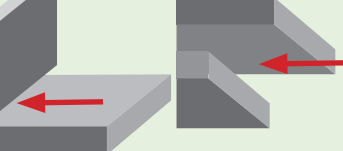
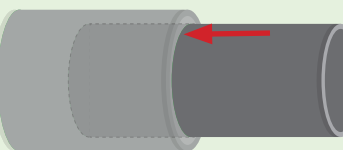
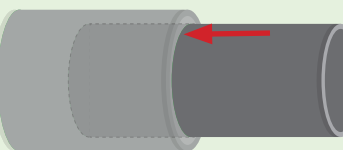
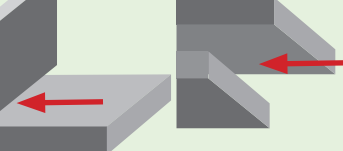
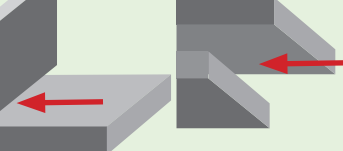
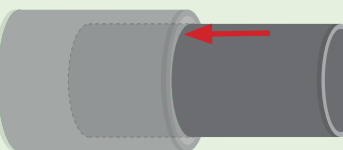
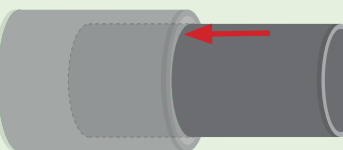
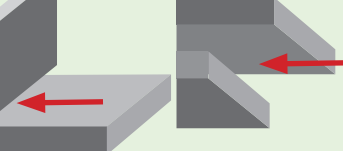
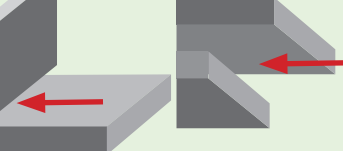
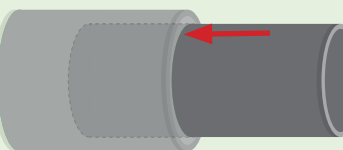
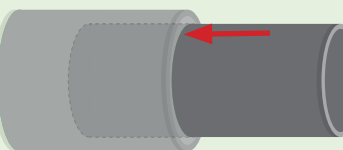
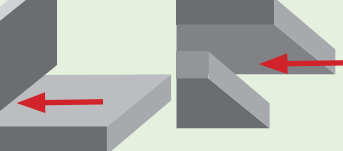
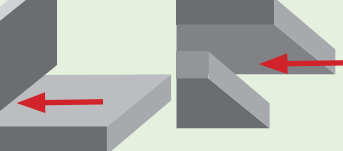
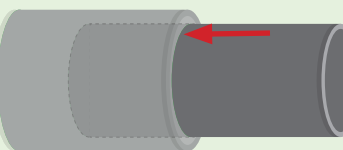
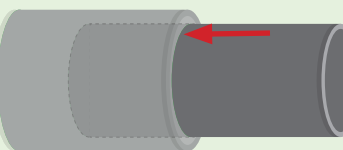
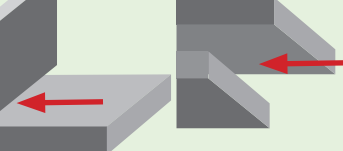
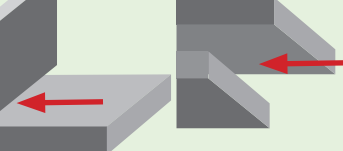
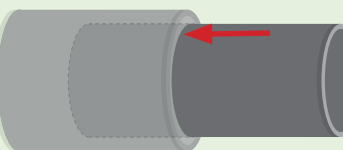
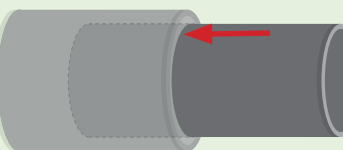
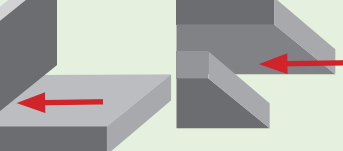
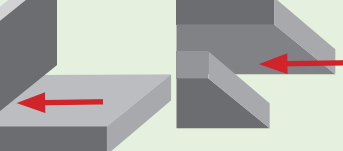
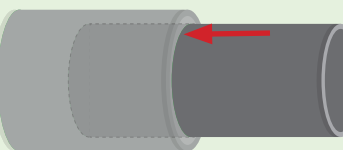
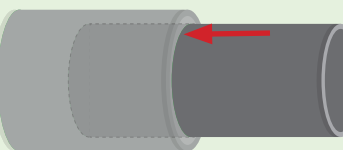
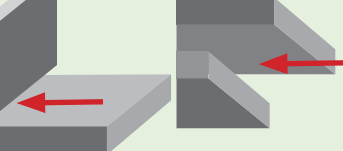
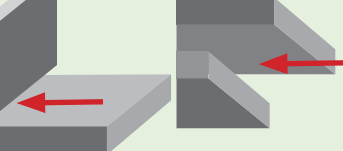
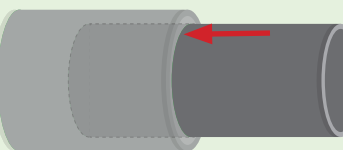
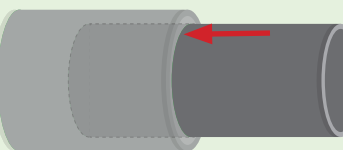
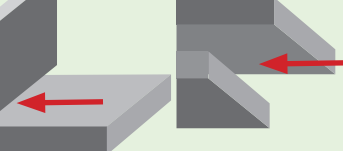
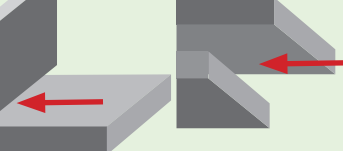
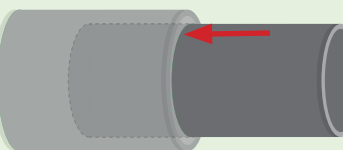
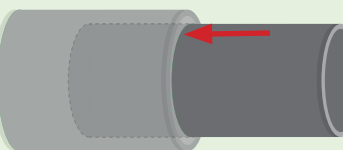
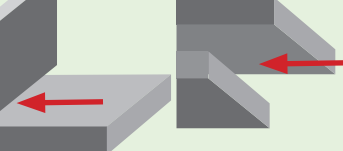
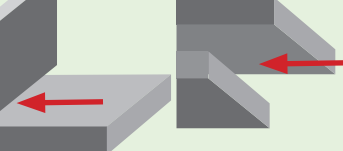
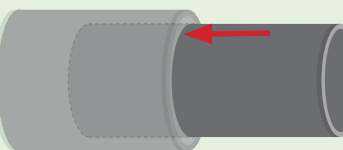
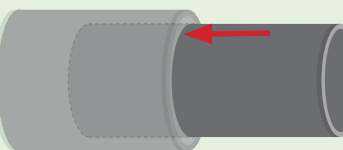
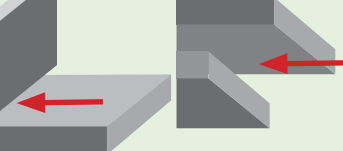
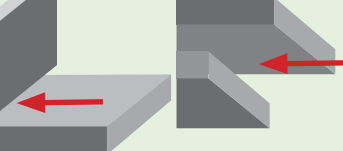
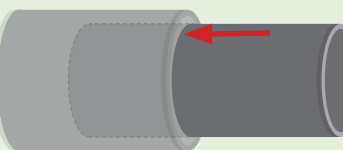
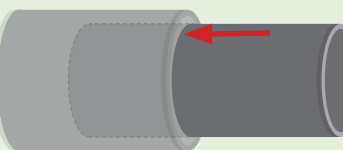
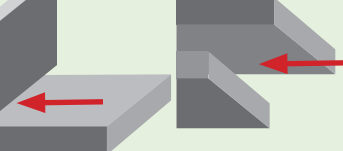
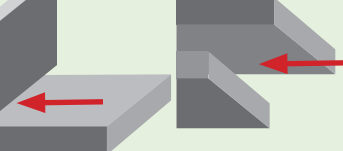
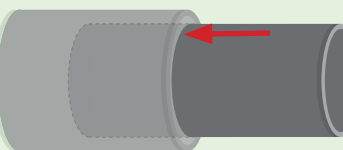
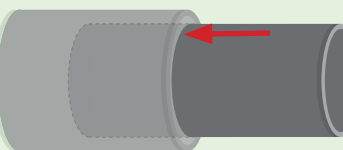
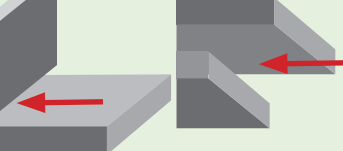
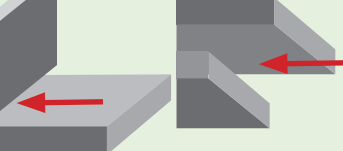
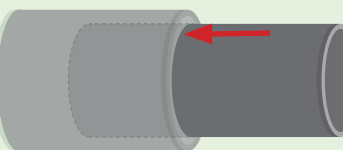
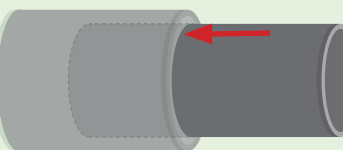
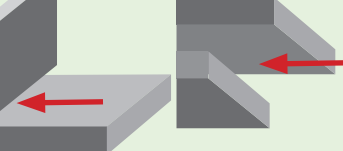
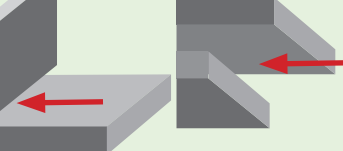
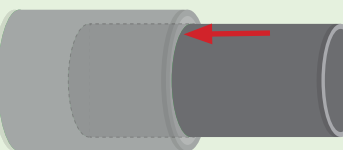
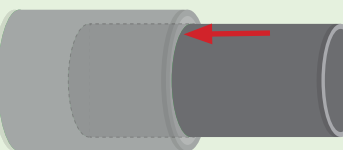
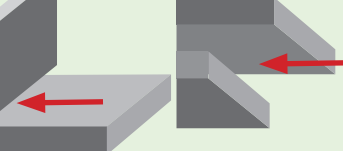
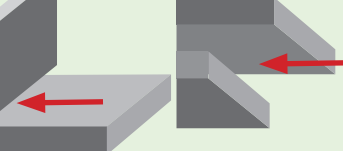
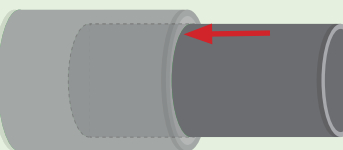
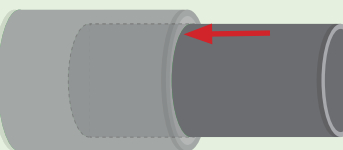
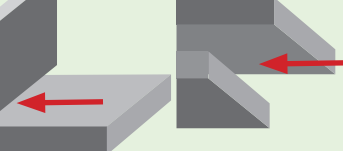
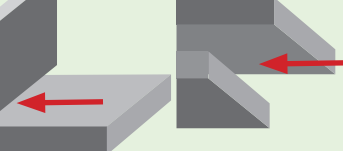
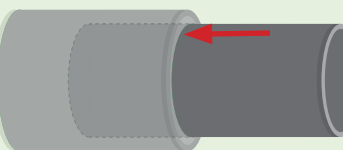
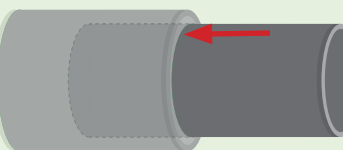
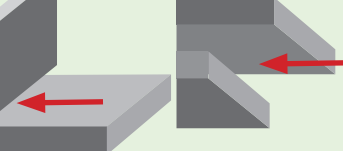
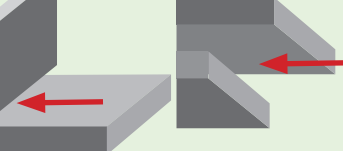
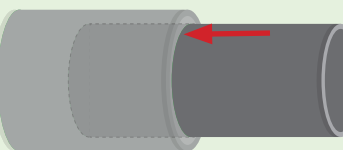
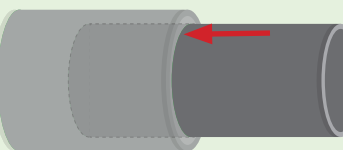
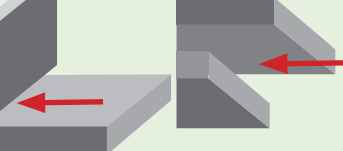
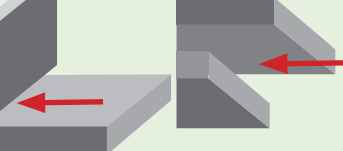
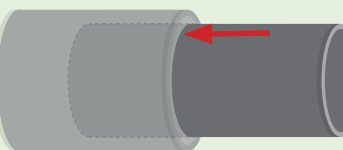
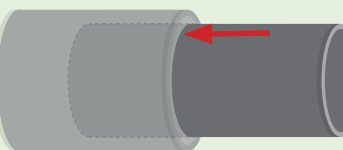
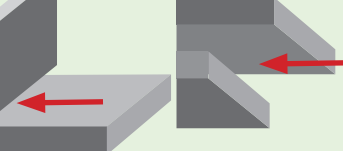
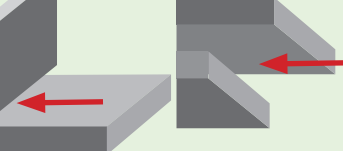
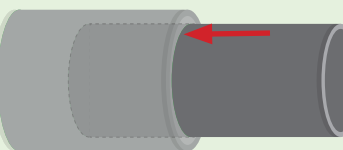
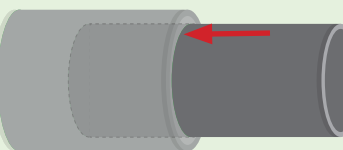
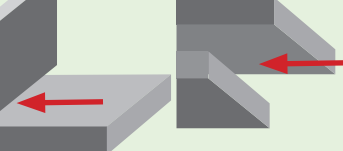
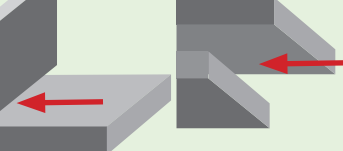
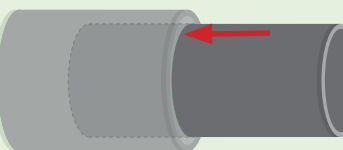
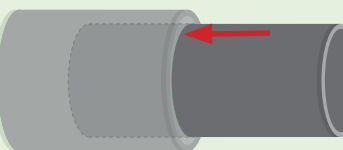
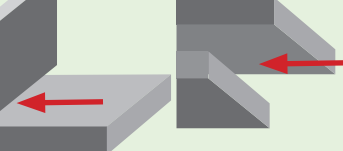
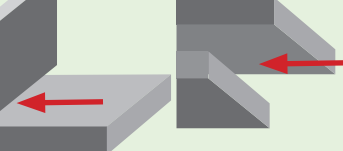
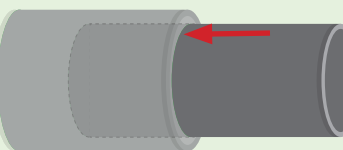
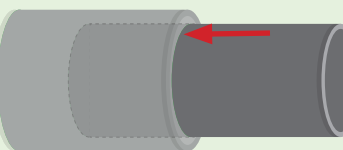
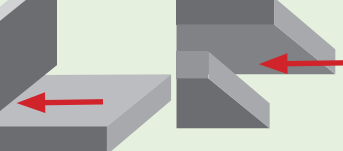
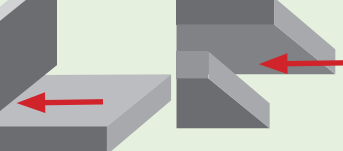
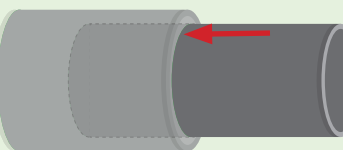
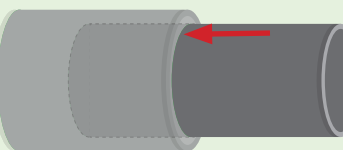
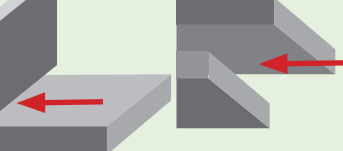
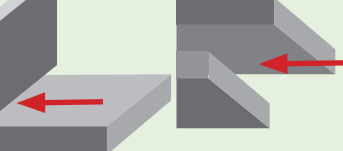
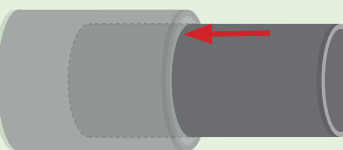
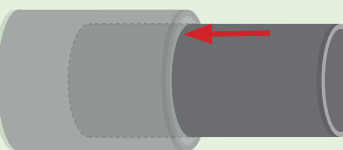
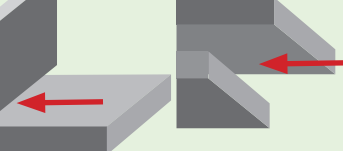
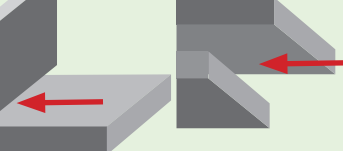
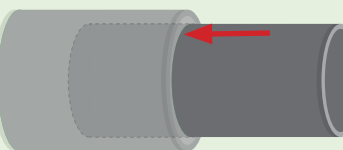
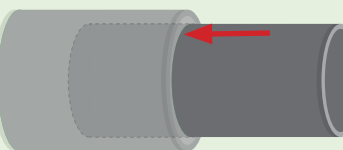
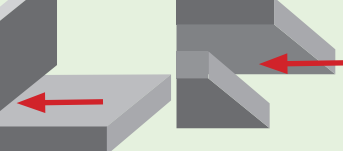
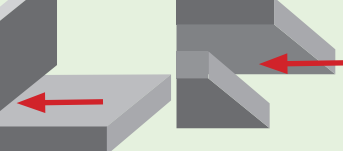
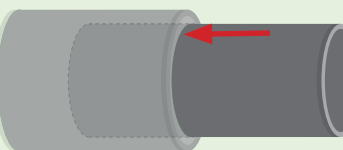
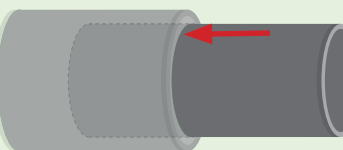
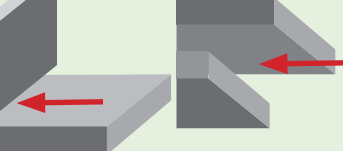
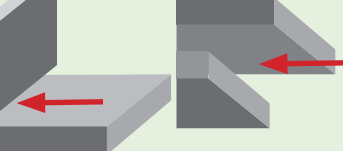
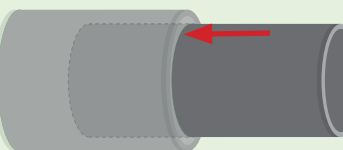
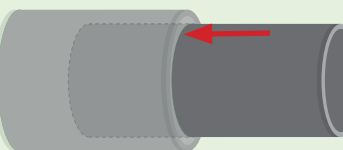
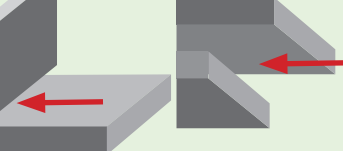
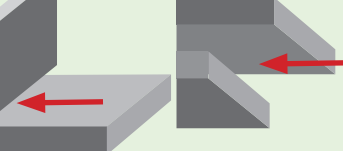
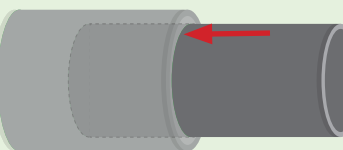
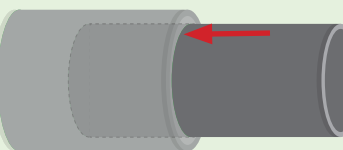
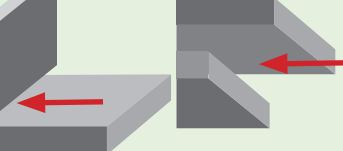
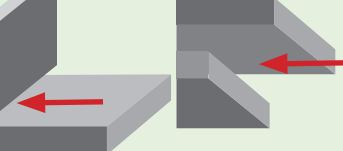
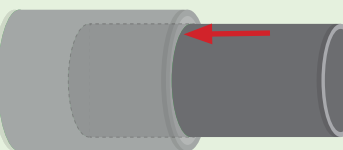
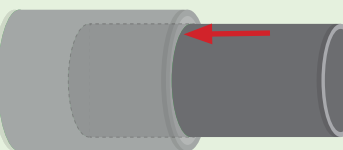
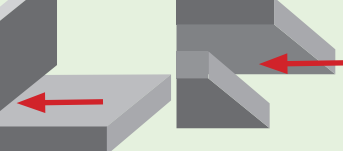
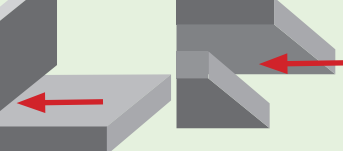
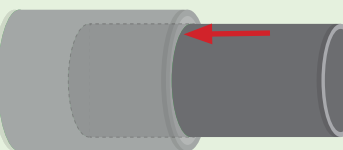
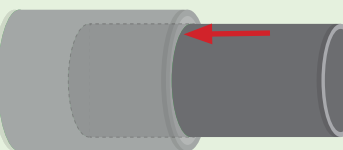
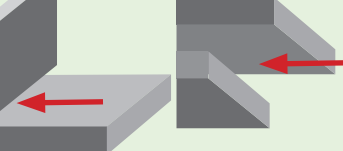
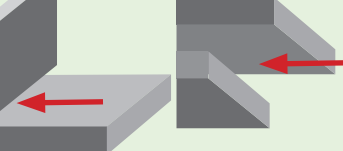
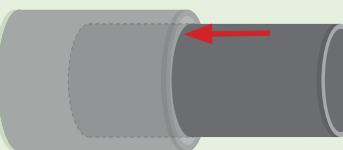
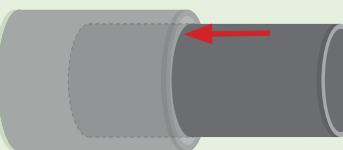
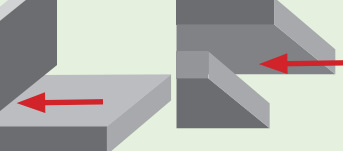
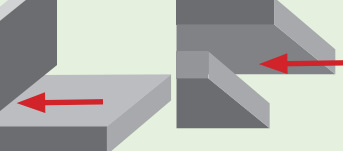
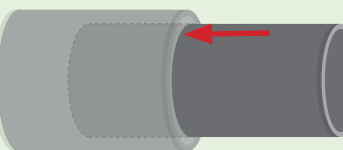
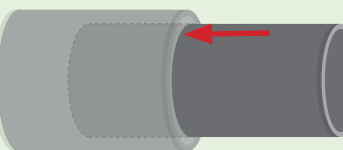
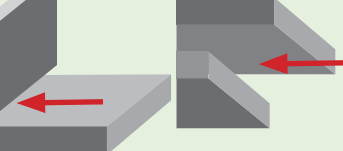
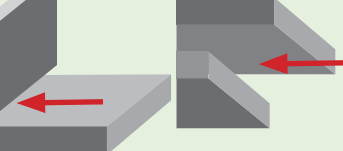
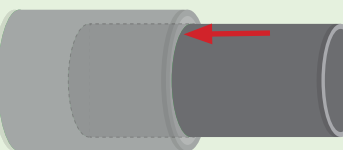
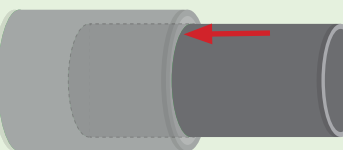
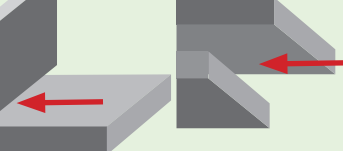
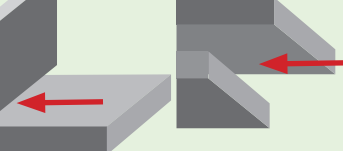
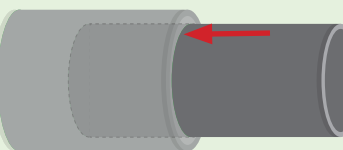
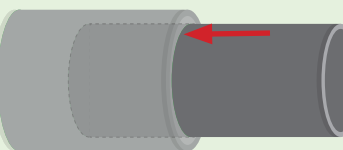
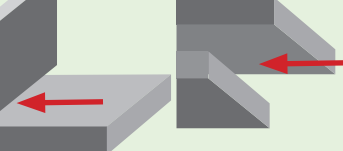
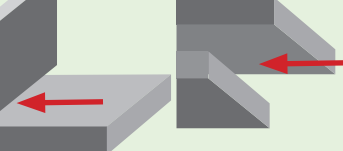
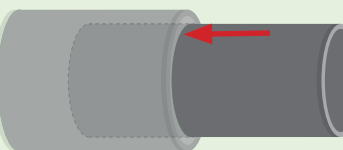
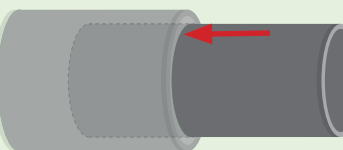
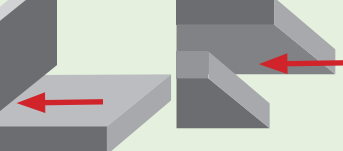
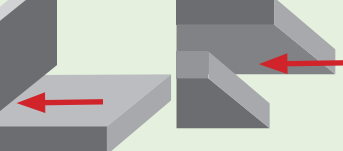
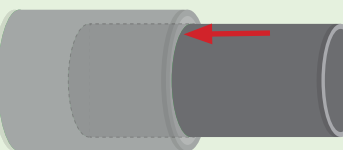
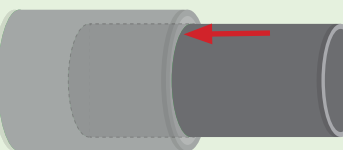
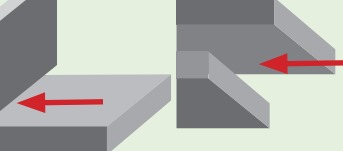
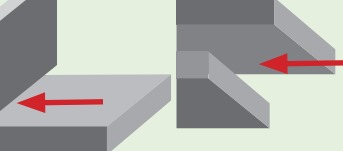
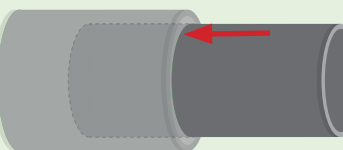
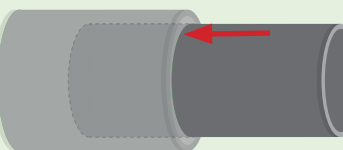
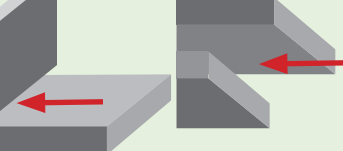
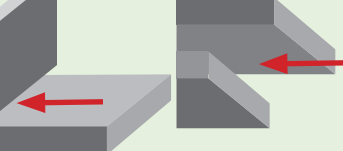
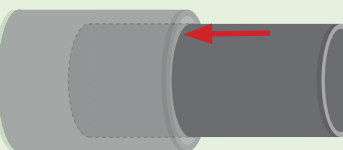
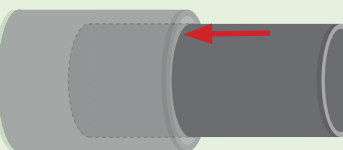
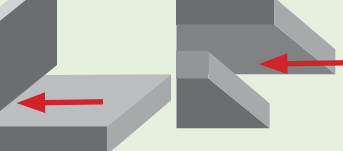
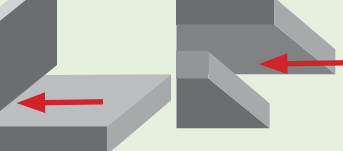


Hartlötterzertifizierung nach ÖNORM EN ISO 13585:2012
Druckgeräte für Kälteanlagen und Wärmepumpen ÖNORM EN 14276-1/-2



| 1   | Verfahrensnummer nach EN/ISO 857-2                                                                                     | 2                                                                                                                                                                                                                                                                                                                                                                                                                                                                              | Produktform                                                                                                                         | 3                                                                                                                                    | Spaltform                                                                                                                      | 4                                                                                                                      | Grundwerkstoffgruppe des Hartlötzusatzes nach ISO/TR 15608                                                             | 5                                                                                                                      | Klasse des Zusatzwerkstoffes (Lötwerkstoff)                                                                            | 6                                                                                                                      | Zuführung des Zusatzwerkstoffes                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | 7                                                                                                                      | Materialabmessung                                                                                                      | 8                                                                                                                 | Position des Lotflusses Mechanisierungsart                                                                             |
|-----|------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------|
| 911 | Infrarothartlöten                                                                                                      | <div>P</div> <div>Blech (<i>plate</i>)</div> <div></div> <div></div> <div>T</div> <div>Rohr (<i>tube</i>)</div> <div></div> <div></div> | O                                                                                                                                   | Überlappstoß                                                                                                                         | 1 - 6, 9, 11                                                                                                                   | Stähle<br>Index: A<br>Prüfstück: A-A<br>gilt für: A-A                                                                  | Al                                                                                                                     | Aluminiumhartlote & Magnesiumhartlote                                                                                  | FF                                                                                                                     | von Hand zugeführt<br>gilt für: FF, PP                                                                                 | <div>Materialstärke Rohraußendurchmesser Überlapplänge</div> <div><math>t</math><br/><math>D</math><br/><math>L</math></div> <div><math>t</math><br/>&lt;3 mm</div> <div>gilt für: 0,5t bis 2t</div> <div><math>t</math><br/>3-10 mm</div> <div>gilt für: 1,5 bis 2t</div> <div><math>t</math><br/>&gt;10 mm</div> <div>gilt für: 5 bis 2t</div> <div></div> <div></div> <div><math>D</math></div> <div>gilt für: ≤ <math>D</math></div> <div></div> <div><math>L</math></div> <div>gilt für: ≤ <math>L</math></div> <div></div> | VD                                                                                                                     | Fallposition                                                                                                           |                                |                                                                                                                        |
| 912 | Flammhartlöten                                                                                                         |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>T</div> <div>Steigposition</div> <td></td> |                                                  |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 913 | Laserstrahlhartlöten                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>VU</div> <div>Querposition</div> <td></td> |                                           |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 914 | Elektronenstrahlhartlöten                                                                                              |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>H</div> <div>manuell</div> <td></td> |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 916 | Induktionshartlöten                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 918 | Widerstandshartlöten                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 919 | Diffusionshartlöten                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 921 | Ofenhartlöten                                                                                                          |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 922 | Vakuumhartlöten                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                   |                                                                                                                        |                                                                                                                   |                                                                                                                        |
| 923 | Lotbadhartlöten                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                   |                                                                                                                   |                                                                                                                        |
| 924 | Salzbadhartlöten                                                                                                       |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
| 925 | Flussmittelbadhartlöten                                                                                                |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td> |                                   |
| 926 | Tauchbad-Hartlöten                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   | <div>mechanisiert</div> <td></td> |
| 93  | andere Hartlötverfahren z.B. Lichtbogenhartlöten (MIG, WIG, Plasma)                                                    | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                   |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                 |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                           |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                   |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                   |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                        |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                   |                                                                                                                        |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                   |                                                                                                                   |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td></td>                    |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>mechanisiert</div> <td></td>         |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>manuell</div> <td></td>      |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>mechanisiert</div> <td></td> |                              |                                                                                                                        |
|     |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                              |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>manuell</div> <td></td>                   |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>mechanisiert</div> <td></td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      | <div>manuell</div> <td></td>              |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>      |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>mechanisiert</div> <td></td> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        | <div>manuell</div> <td></td>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | <div>mechanisiert</div> <td></td> |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        | <div>manuell</div> <td></td>      |                              |                                                                                                                        |
|     |                                                                                                                        | <div>mechanisiert</div> <td></td>                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     | <div>manuell</div> <td></td>      |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | <div>mechanisiert</div> <td></td>              |                                                                                                                                      |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |                              |                                                                                                                        |
|     |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                                                                                                                                     | <div>manuell</div> <td>&lt;/</td>               |                                                                                                                                |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                        |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                        |                                                                                                                        |  </                          |                                                                                                                        |

BEISPIELE FÜR MÖGLICHE BEZEICHNUNGEN MIT DEN DAZUGEHÖRIGEN GELTUNGSBEREICHEN

| Hartlötter EN ISO 13585 - 912 T O D-D Ag145 FF t2,5 D42 L25 H |                                                                                                                                 |                                | Hartlötter EN ISO 13585 - 912 T O D-D CuP284 FF t2 D89 L40 VU |                 |                                                                                                                             |
|---------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------|--------------------------------|---------------------------------------------------------------|-----------------|-----------------------------------------------------------------------------------------------------------------------------|
| Erläuterung                                                   | Geltungsbereich                                                                                                                 |                                | Erläuterung                                                   | Geltungsbereich |                                                                                                                             |
| 912                                                           | Flammhartlöten                                                                                                                  | 912                            | Flammhartlöten                                                | 912             |                                                                                                                             |
| T                                                             | Rohr                                                                                                                            | T                              | Rohr                                                          | T               |                                                                                                                             |
| O                                                             | Überlappverbindung                                                                                                              | O                              | Überlappverbindung                                            | O               |                                                                                                                             |
| D-D                                                           | Kupfer- und Kupferlegierungen Kupfer CW107C                                                                                     | D-D                            | Kupfer- und Kupferlegierungen                                 | D-D             |                                                                                                                             |
| Ag                                                            | Silberhartlot Ag145                                                                                                             | Ag                             | Kupfer-Phosphorhartlote CuP 284                               | CuP             |                                                                                                                             |
| FF                                                            | von Hand zugeführt                                                                                                              | FF, PP                         | von Hand zugeführt                                            | FF, PP          |                                                                                                                             |
| t2,5 D42 L25                                                  | Werkstoffdicke t <sub>2</sub> : 2,5; t <sub>2</sub> : 2,5 Durchmesser D <sub>2</sub> : 42; D <sub>2</sub> : 42 Überlapplänge 25 | t 1,25-5 D ≤ 42 L ≤ 25         | Materialabmessung Stärke, Durchmesser, Überlapplänge          | t2 D89 L40      | Werkstoffdicke t <sub>2</sub> : 2; t <sub>2</sub> : 2 Durchmesser D <sub>2</sub> : 89; D <sub>2</sub> : 89 Überlapplänge 40 |
| H                                                             | Querposition manuell                                                                                                            | H, VD manuell und mechanisiert | Position Lotfluss, Mechanisierungsgrad                        | VU              | Steigposition mechanisiert                                                                                                  |

Ihr Ansprechpartner



Anmerkungen
Die Gültigkeit eines Hartlötterzertifikates nach ÖNORM EN ISO 13585
1. beginnt mit dem Datum der Prüfung,
2. beträgt drei Jahre,
3. erfordert alle 6 Monate die Bestätigung der Tätigkeit des Hartlötters im angegebenen Geltungsbereich am Zertifikat durch die verantwortliche Hartlöttaufsicht und
4. wird bei Erfüllung von Pkt. 3 von der WIFI Zertifizierungsstelle um weitere drei Jahre verlängert.



zertifizierung.wifi.at